

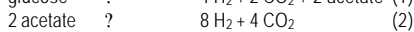
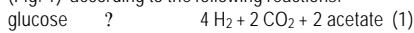
# Feasibility of Biological Hydrogen Production from Biomass for utilization in fuel cells

P.A.M. Claassen <sup>1)</sup>, J.W. van Groenestijn, A.J.H. Janssen, E.W.J. van Niel, R.H. Wijffels

## Aim

Hydrogen production from biomass by a two step fermentation process

(Fig. 1) according to the following reactions:



(1) With thermophiles *Thermotoga elfii* or *Caldicellulosiruptor saccharolyticus*

(2) With photoheterotroph *Rhodospseudomonas* spp.

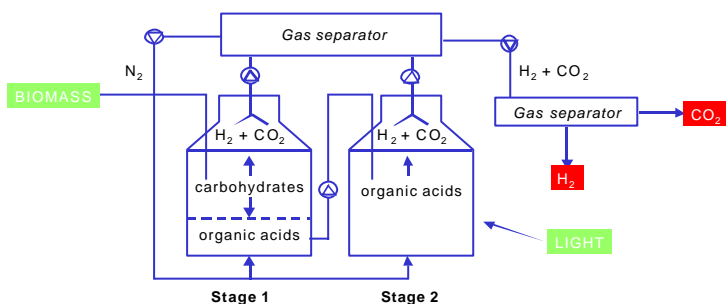


Fig. 1 Production of hydrogen in a 2 step fermentation.

## Results

*Thermotoga elfii*, growing at 65 °C in a chemostat, produced 4 mole of H<sub>2</sub> and 2 mole of acetate per mole of glucose consumed (Fig. 2). The highest productivity rates obtained with the thermophiles and photoheterotrophs were 0.01 and 0.006 g H<sub>2</sub>/Lh, respectively.

Technical and economical details were calculated for an industrial, small-scale process. The production rate was set at 500 m<sup>3</sup> H<sub>2</sub>/h which is equivalent to 39 kg H<sub>2</sub>/h. To meet this production, approximately 1000 kg biomass/h is needed. Pretreatment of the biomass was done using extrusion.

Table 1. Specifications of the fermentation processes for production of 500 m<sup>3</sup> H<sub>2</sub>/h from biomass.

Specifications	Thermophilic fermentation	Photofermentation
Reactor size (m <sup>3</sup> )	95	300
Temperature (°C)	80 – 90	30
Critical p <sub>H2</sub> (Pa)	10 <sup>4</sup>	10 <sup>5</sup>
Special features	elaborate H <sub>2</sub> removal	sunlight collector light penetration

## Acknowledgements

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More information at: www.biohydrogen.nl

Table 2. Cost prices for hydrogen produced in small-scale installations at 100 – 1000 m<sup>3</sup> H<sub>2</sub>/h

Technology	Costs (EURO ct / m <sup>3</sup> H <sub>2</sub> )	CO <sub>2</sub> -emission (kg / m <sup>3</sup> H <sub>2</sub> )
Steam-reforming of natural gas	32	0.8
Electrolysis with conventional electricity	23	1.8
Electrolysis with CO <sub>2</sub> -lean electricity	27-36	0
Biological hydrogen production from biomass (estimate)	21	0
Steam-reforming of biomethane	32	0
Electrolysis with wind energy	25	0
Electrolysis with photovoltaic cells	295	0

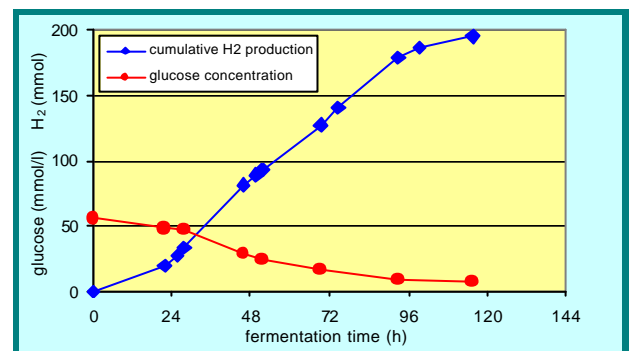


Figure 2: Hydrogen production during growth of *Thermotoga elfii* on glucose

## Conclusions

Hydrogen production by bacteria from biomass in decentralized small-scale production facilities seems a realistic approach to provide fuel which is suited for utilization in fuel cells.

## References

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## Future research

- ?? Pretreatment of biomass
- ?? Increase of thermophilic productivity by a factor of 10
- ?? Increase of photofermentative productivity by a factor of 15
- ?? Prevention of feedback inhibition by hydrogen or acetate
- ?? Increase of efficiency of light distribution
- ?? Integration of whole process